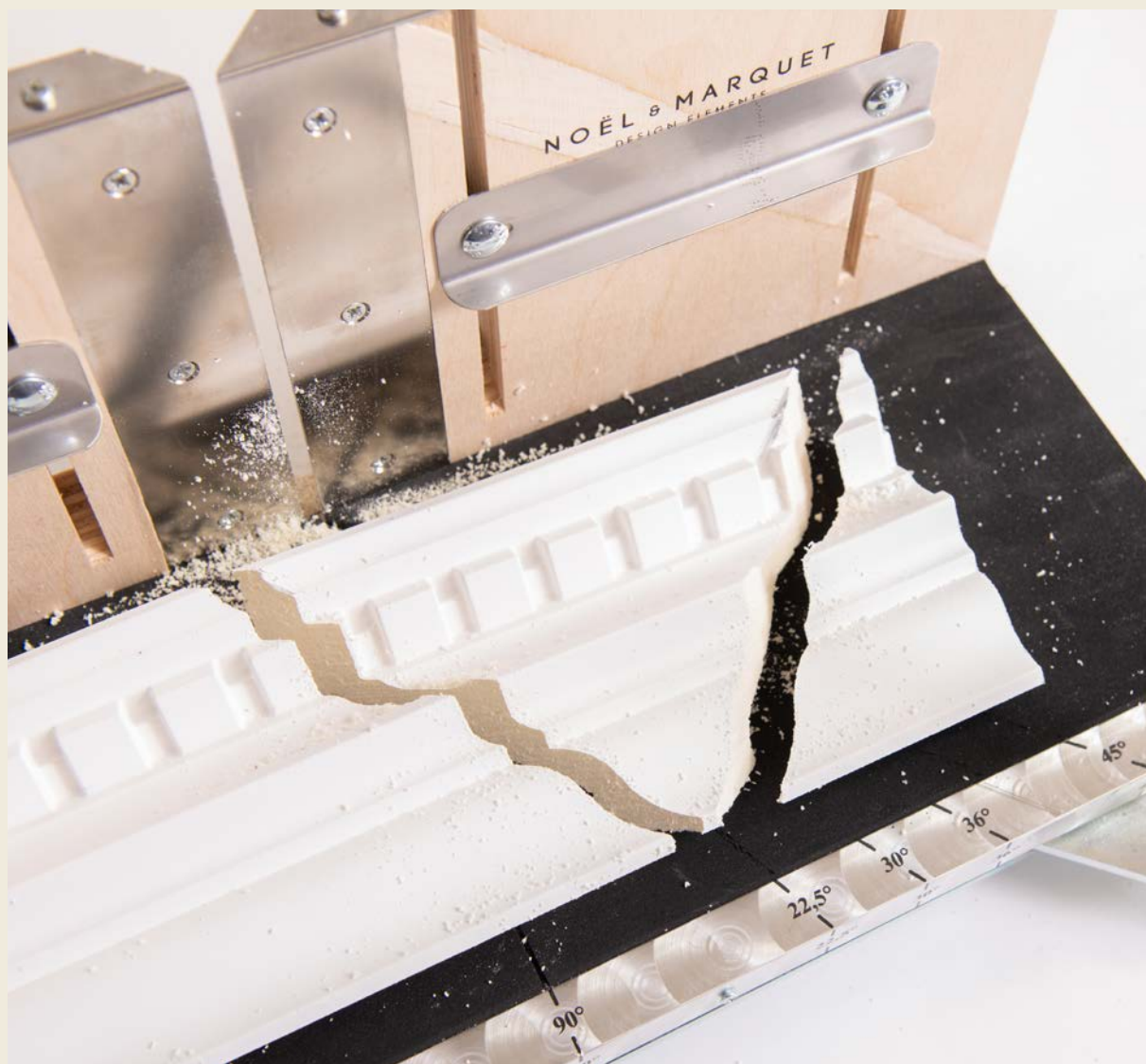




NOËL & MARQUET

DESIGN ELEMENTS



Installation manual

A BRAND OF



Made in Belgium

Even today, over than 70 years after the company was founded, we produce NOËL & MARQUET Design Elements at the Eynatten site in Belgium.



Sustainability

We assume responsibility



Premium quality, high-end design and sustainable development. These are the consistent traits that characterise every one of our NOËL & MARQUET decorative elements.

NOËL & MARQUET is a brand of the NMC group, a family-owned company that puts sustainability at the heart of everything we do. In line with our group's sustainability strategy, we have directed and concentrated our efforts on three focus areas, namely circularity, decarbonisation and empowerment.

Discover our sustainability strategy on our website



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Product overview

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Foamed



ARSTYL®

Our ARSTYL® profiles, wall panels, wall tiles and other design elements are characterised by sharp levels of detail, reminiscing the work of master craftsmen and the refined precision of traditionally hand-carved mouldings.

These elements are made by means of a foaming process. High-density polyurethane foam (PU) is injected into shaped aluminium moulds resulting in precisely manufactured design elements. This process offers unlimited creative potential, enabling the crafting of slick and clean mouldings as well as ornate and wildly detailed ones. All ARSTYL® elements are resistant to impacts and the profiles also benefit from a B – s2 d0 fire classification.



DOMOSTYL®

This range of façade profiles is first and foremost designed to withstand all types of weather conditions. In this sense, all DOMOSTYL® profiles are impact-resistant, water-resistant, and long-lasting after installation, making it possible to also give façades a unique and individual touch.

These outdoor profiles are made from high-density polyurethane (PU) by means of a foaming process also enabling good levels of details. Moreover, the profiles are covered with a reinforcing sheet to increase their longevity and with an acrylic primer to ensure a optimal adhesion of the final coating.

	DETAIL / 3D	SHOCK RESISTANCE	RESISTANCE TO HUMIDITY	MATERIAL
ARSTYL®	+++	++	+	Polyurethane (PU)
DOMOSTYL®	+++	++	+++	Polyurethane (PU)

Extruded



WALLSTYL®

This range is defined by the products' robustness and resistance to impact and humidity. Our WALLSTYL® profiles are true multi-talents suited to every part of the wall and every room of your home, even damp environments such as kitchens, bathrooms, spas or bars.

WALLSTYL® elements are manufactured via an extrusion process, whereby polystyrene is shaped into high-density (HDPS) shock-resistant decorative profiles. This material is the most solid within our ranges, making it perfect for impact-prone profiles such as skirtings or chair rails.



NOMASTYL®

These light profiles which are easy to cut and install strike a good price-to-quality balance to accommodate all kinds of budgets. They are also resistant to humidity making them suitable for all indoor environments.

Designed for specific ceiling applications our NOMASTYL® range makes the perfect compromise, with polystyrene (PS) extruded at a medium density (therefore using less raw materials) whilst guaranteeing a smooth finish and a long-lasting quality.

	DETAIL / 3D	SHOCK RESISTANCE	RESISTANCE TO HUMIDITY	MATERIAL
WALLSTYL®	++	+++	+++	High density polystyrene (HDPS)
NOMASTYL®	++	+	+++	Polystyrene (PS)



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Glue

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Glue



ADEFIX®

Adhesive, coating and jointing material (3mm) for polystyrene and polyurethane products.

- Package: 310 ml cartridge.
- White
- Solvent-free.
- Can be sanded.
- Can be painted.
- Working time: ca. 5 - 10 min.
- Drying time: Approx. 6 - 8 hours.
- Application temperature: +10°C to +30°C (Ideal: +15°C to +25°C).
- Intended for indoor use.
- Cleaning (before drying): water. After drying : mechanically.
- Important remark: Protect from frost.



ADEFIX® PLUS

For the preparation of joints (3mm) for larger WALLSTYL® and ARSTYL® products from 8 cm height/projection, gluing WALLSTYL® and ARSTYL® profiles on non-absorbent surfaces, flexible profiles, skirtings in damp room, mounting on one-side (indirect lighting) Cover Skirtings and Wall Panels/Wall Tiles.

- Package: 290 ml/cartridge.
- Can not be painted.
- White
- No volume increase.
- Working time: ca. 4 min.
- Drying time: Approx. 40 min.
- Application temperature: +10°C to +30°C (Ideal: +15°C to +25°C).
- Intended for indoor use.
- Cleaning (before drying): turpentine. After drying : mechanically.



DOMOSTYL® HYBRID

MS polymer based permanently elastic neutral mastic adhesive for outdoor use for DOMOSTYL® products.

- Package: 290 ml/cartridge.
- White
- Can be painted.
- Working time: ca. 4 min.
- Drying time: ca. 2 mm/24h.
- Application temperature: +10°C to +30°C (Ideal: +15°C to +25°C).
- Cleaning (before drying): water. After drying : mechanically.



ADEFIX® BLACK

Black coating adhesive for polystyrene and polyurethane products.

- Package: 310 ml cartridge.
- White
- Solvent-free.
- Can be sanded.
- Can be painted.
- Working time: ca. 5 - 10 min.
- Drying time: Approx. 6 - 8 hours.
- Application temperature: +10°C to +30°C (Ideal: +15°C to +25°C).
- Intended for indoor use.
- Cleaning (before drying): water. After drying : mechanically.
- Important remark: Protect from frost.

Glue consumption



AREAS OF APPLICATION

	GLUE		COVING EDGES AND JOINTS			FILLER
			Remark: joints width 3 mm			
INTERIOR DECORATION	ADEFIX®	ADEFIX®PLUS	ADEFIX®BLACK	ADEFIX®	ADEFIX® PLUS	ADEFIX®
ARSTYL®						
Cornices < 8 cm	•			•		•
Cornices ≥ 8 cm	•				•	•
Curtain profiles		•			•	•
Lighting profiles		•			•	•
Chair rails < 8 cm	•			•		•
Chair rails ≥ 8 cm	•				•	•
Flexible profiles		•			•	•
Ceiling roses	•			•		
Wall tiles		•	Butt joint areas must be not glued or grouted.		Filling only to ceiling or wall	
Wall panels Pyramid, Wave, Liquid, Flower, Scuretto, Arc S, Arc L, Bohemia		•	Butt joint areas must be not glued or grouted.		Filling only to ceiling or wall	
Wall Panels Canelé S (FLEX), Canelé L (FLEX), Dorique (FLEX), Canelé XL (FLEX)		•			•	Filling + Joint Smoother
Wall Panels Allegretto (FLEX), Calando (FLEX)					•	•
WALLSTYL®						
Cornices < 8 cm	•			•		•
Cornices ≥ 8 cm	•				•	•
Curtain profiles		•			•	•
Lighting profiles		•			•	•
Chair rails < 8 cm	•			•		•
Chair rails ≥ 8 cm	•				•	•
Skirtings < 8 cm	•			•		•
Skirtings ≥ 8 cm	•				•	•
Black skirtings			•			
Cover skirtings		•			•	•
Flexible profiles		•			•	•
NOMASTYL®						
Cornices	•			•		•
Curtain profiles		•			•	•

Remarks: Non absorbent surfaces, skirting in damp room, gluing with ADEFIX® PLUS. LIQUID, WAVE with tile crosses (min. joint width 1-2 mm).

FACADE DECORATION	DOMOSTYL HYBRID	DOMOSTYL HYBRID	DOMOSTYL HYBRID
DOMOSTYL®	•	•	•

Always observe instruction manual and data sheet.

Glue calculator





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Tools

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Tools



TOOL BOX VARIO

- Plastic finish carrying case.
- Content: mitre box, 2 saws (PS saw and HDPS/PU 50 cm saw), steel rule, mobile bracket, cartridge gun, cord, cutter, folding ruler, set of 'Japanese' spatulas, grouting tool, pencil.



MITRE BOX VARIO

- Plywood mitre box.
(B: 47 cm, H: 18 cm, T: 18 cm)
- For mitre cuts from 45° to 0 or 90°.
- Graduations at 90°, 45°, 36°, 30° and 22.5°.
- Screw metal brackets to be set according to the height of the moulding.
- Content: Mitre box, steel rule, PS saw, HDPS/PU 50cm saw, folding ruler.



EXTENSION WALL FOR VARIO

- Plywood (B: 23 cm, H: 36 cm, T: 1 cm).
- 2 stop plates.
- Bearing edges protected by metal plates.
- 4 bolt with nuts.
- Used only for cutting the Z7 ARSTYL®.



MITRE BOX AD (FOR CORNICES, CHAIR RAILS AND SKIRTINGS IN PU AND HDPS)

- Plywood (inside dimensions: l: 40 cm, h: 28 (18) cm, w: 25,5 cm).
- For straight cuts as well as at 45° and 22.5°.
- Adjustable attachment for optimal insertion of mouldings.
- Suitable saw: HDPS/PU 55 cm long (not included).



HDPS/PU SAWS

- 50 cm and 55 cm saws for PU (ARSTYL®, DOMOSTYL®) and HDPS (WALLSTYL®) products.
- The 55 cm saw can be used with the mitre box VARIO and AD.
- The 50 cm saw can only be used with the mitre box VARIO.
- Specially sharpened saw teeth.
- Tooth height 5 mm, 8 teeth per inch (3.5 per cm).
- Ergonomic hand-grip.



PS SAW

- For cutting polystyrene (NOMASTYL®) products to size.
- Total length 59 cm.
- Saw blade length 48 cm, saw blade width 10 cm.
- Sheet thickness 0.18 mm.
- 7 fine teeth per row (row 1 cm),
- Distance between the rows of teeth: 4 mm.
- Ergonomic hand-grip.
- Can only be used with the mitre box VARIO. Cannot be used with the mitre box AD.



PS SAW

- For cutting polystyrene (NOMASTYL®) products to size.
- Total length 59 cm.
- Saw blade length 48 cm, saw blade width 10 cm.
- Sheet thickness 0.18 mm.
- 7 fine teeth per row (row 1 cm).
- Distance between the rows of teeth: 4 mm.
- Ergonomic hand grip.
- Can only be used with the mitre box VARIO. Cannot be used with the mitre box AD.

**Please saw HDPS profiles very quickly!
(heat development)**



PROTRACTOR

- Plastic, 18 cm long.
- For internal and external angles.



SPATULA

- With wood handle and solid spatula attachment.
(total length: 19.5 cm)
- Flexible and tapered spatula with rounded blade .
(length: 4.5 cm)
- For precise coating of tabs and joints.



JOINT SMOOTHER

- For Canelé S, Canelé L, Canelé XL and Dorique.



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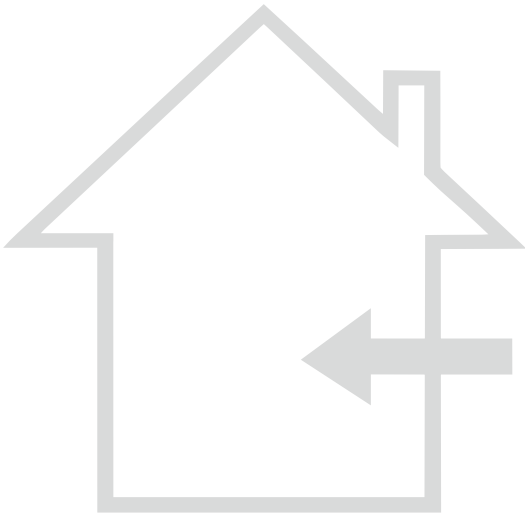
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Finish

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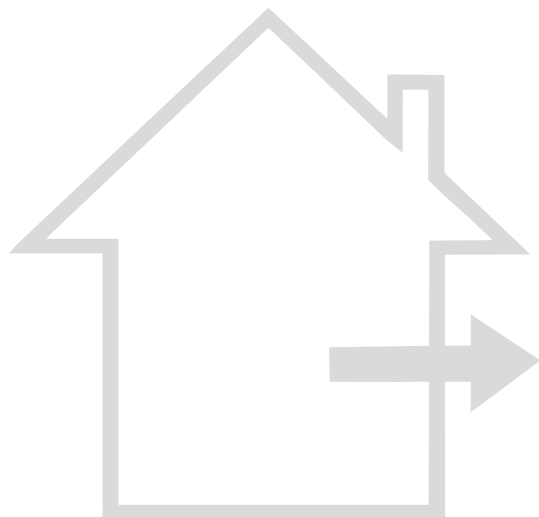


INDOOR

All profiles intended for interior use must be painted within 4 weeks of installation (except WALLSTYL® FINISHED). The final coat must consist of a primer and, after drying, a top coat. Profiles can be painted with solventfree paints (e.g.: dispersion paints, acrylic lacquers, etc.). In the case of solvent-containing paints, ensure that they are diluted with a turpentine substitute if necessary. Observe paint manufacturer specifications. **A test coat is recommended.**

We recommend painting wall panels and wall tiles before installation. We recommend to paint the edges of all wall panels before installation.

If ARSTYL® rosettes are to be installed outdoors, they must be primed on the reverse side with a solvent-containing primer. **The coating must be applied with pure acrylate-based façade paints. Lime paints, silicate paints, silicone resin emulsion paints and their mixtures must not be used. Spray paint only after prior testing.**



OUTDOOR

All facade profiles must be painted within 4 weeks of installation with facade paints based on pure acrylic resins.

The brightness index of the facade paint should not be less than 45. Lime paints, silicate paints, silicone resin emulsion paints and their mixtures must not be used. Pre-painting test is recommended. Observe the paint manufacturer's instructions.

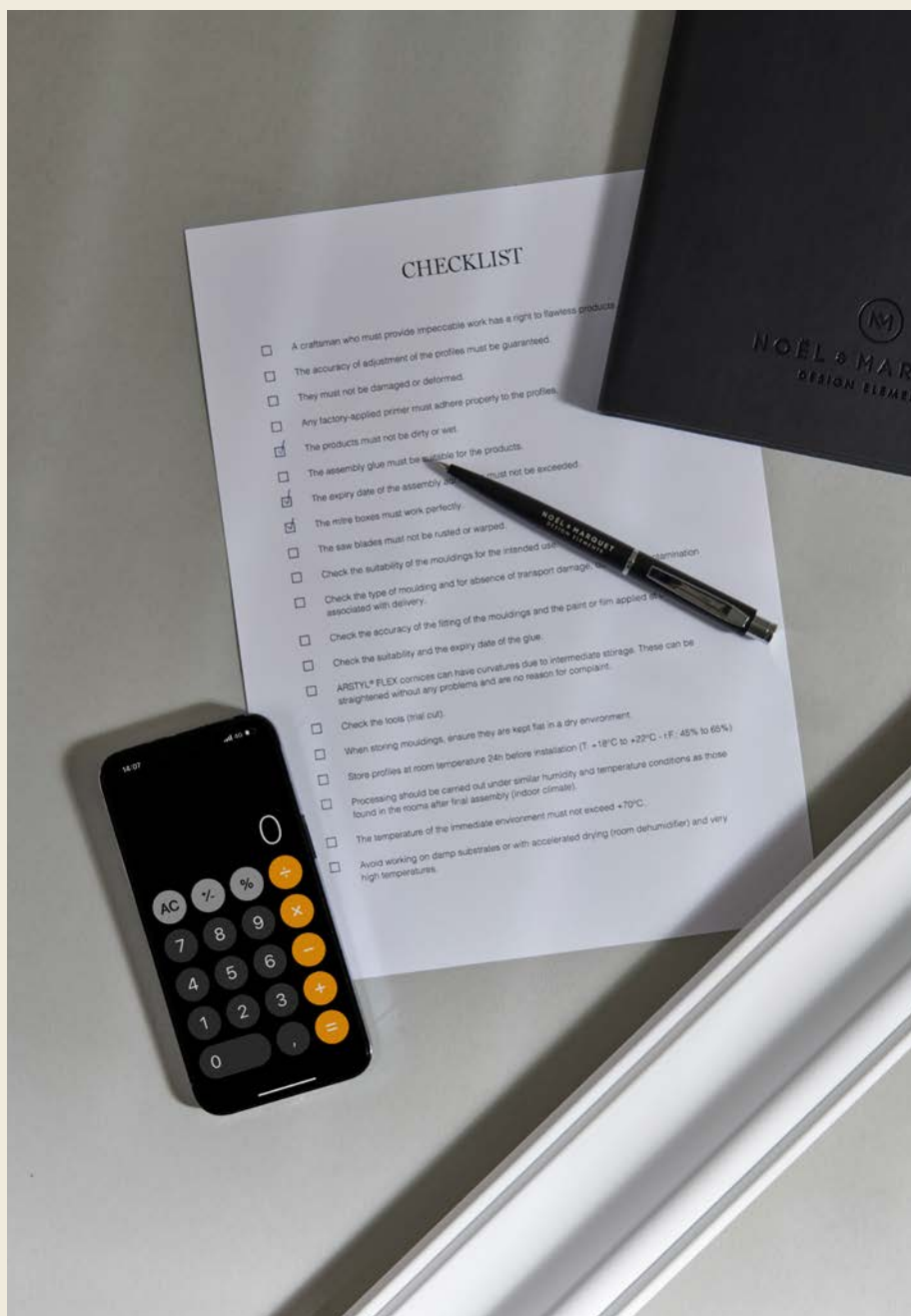


The optical effect of the connection and mitre joints can be minimised by using plaster or coated facade paint. It is essential to ensure that the coating materials are purely acrylic-based.



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Inspection instructions

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Inspection instructions

INSTRUCTIONS FOR CHECKING NOËL & MARQUET PRODUCTS BEFORE THEIR IMPLEMENTATION

NOËL & MARQUET products are manufactured using state-of-the-art industrial processes and undergo continuous quality checks.

REQUIREMENTS OF THE CRAFTSMAN IN CHARGE OF IMPLEMENTATION

- A craftsman who must provide impeccable work has a right to flawless products.
- The accuracy of adjustment of the profiles must be guaranteed.
- They must not be damaged or deformed.
- Any factory-applied primer must adhere properly to the profiles.
- The products must not be dirty or wet.
- The assembly glue must be suitable for the products.
- The expiry date of the assembly adhesives must not be exceeded.
- The mitre boxes must work perfectly.
- The saw blades must not be rusted or warped.

CHECKS BY THE CRAFTSMAN

Before using the profiles, glues and tools, the installer must carry out the following check:

- Check the suitability of the mouldings for the intended use.
- Check the type of moulding and for absence of transport damage, damage or contamination associated with delivery.
- Check the accuracy of the fitting of the mouldings and the paint or film applied at the factory.
- Check the suitability and the expiry date of the glue.
- ARSTYL® Flex cornices can have curvatures due to intermediate storage. These can be straightened without any problems and are no reason for complaint.
- Check the tools (trial cut).
- When storing mouldings, ensure they are kept flat in a dry environment.
- Store profiles at room temperature 24h before installation (T: +18°C to +22°C - r.F.: 45% to 65%).
- Processing should be carried out under similar humidity and temperature conditions as those found in the rooms after final assembly (indoor climate).
- The temperature of the immediate environment must not exceed +70°C.
- Avoid working on damp substrates or with accelerated drying (room dehumidifier) and very high temperatures.

CLAIMS PROCEDURE

- If defects are found, the manufacturer must be notified immediately.
- The products affected must be returned.
- Products that are not defect-free must not be used.
- **NMC will not bear the cost of repairing products that have not been properly implemented.**
- Tools that do not work must not be used.



Physical properties of the products and the laying surfaces cause different natural expansion coefficients, and induce that the joint and the glue move so that the joint can be seen. This fact does not constitute grounds for complaint.

TREATMENT OF THE SUPPORT

The project manager carries out the services under his own responsibility, according to the terms of the contract. To this end, he must comply with the rules of art as well as the legal and regulatory provisions.

The client must also check whether the substrate is suitable for the execution of the contractual services: indoors, the profiles are installed, if possible, before the final covering or lining of the walls and ceilings, outdoors, if possible, before the final covering on the facade.

Plasters, finishing plasters, coatings with a plaster-like appearance and lime, clay and casein-based paints as well as any kind of waxes are unsuitable as substrates.

The ambient temperature must not exceed +70°C.

The mouldings must be stored in a dry environment. Store the profiles at room temperature 24 hours before the laying (T: +18°C to +22°C - r.F.: 45% to 65%).

LAYING SURFACE FOR USE OF INDOOR PROFILES

- Dry, free from dust, degreased and flat.
- If there is existing wallpaper, check its adhesion.
- Apply a primer on highly absorbent substrates.
- Apply a primer on wood.
- Apply a primer on metal.
- Clean tiling.
- Sand down varnished surfaces.
- On non-absorbent surfaces, use ADEFIX® PLUS glue.

LAYING SURFACE FOR USE OF OUTDOOR PROFILES

- Dry, free from dust, degreased and flat.
- Remove old coats in the area of the adhesive strands.
- Flatten and wash new plaster and replaster areas (plaster mortar group P2b + P3).
- Plaster of plaster mortar groups P1 and P2a are unsuitable as a substrate.
- Remove any residue of glue, bitumen or silicone.
- Clean clinker bricks.
- **In the case of newly manufactured ETICS systems, allow the filled reinforcement to harden and do not prime.**
- Clean synthetic resin plaster.
- Prime wood.
- Prime metal.
- Clean and roughen plastic. PP, PTFE, silicone and bitumen are unsuitable as substrates.